

# Circulation Heaters Available for Quick Shipment

The STARFLOW™ circulation heater is engineered to heat a flowing gas stream to a maximum outlet temperature of 1000°F (537°C). The 316L stainless steel chamber houses a small diameter sheathed element, which allows quick response to both heat-up and cool down cycles.

Watlow's starwound, coiled cable heater provides extremely efficient and reliable heating by maximizing the contact area of the gas or fluid with the element. Because the element is sheathed, the unit can operate in gas streams requiring a clean environment and in atmospheres containing contaminants and moisture. This provides superior performance compared to units with internally exposed or open element wires.

#### **Features and Benefits**

#### Small diameter heater

Allows for quick response time

#### Internal starwound element

Provides fast, efficient heating

#### Sheathed element

· Provides the ability to heat in clean or impure streams

#### Flexibility in configurations

Allows adaptability to any process

#### 316L stainless steel

Provides a rugged and corrosion resistant construction

#### Electropolishing available on all wetted surface

• Reduces particulate contamination

**Note:** Contact your Watlow representative for ultra-high purity applications

#### Low pressure loss

· Minimizes flow restriction

Note: Not suitable for use as a pressure vessel

#### Type J or K thermocouples

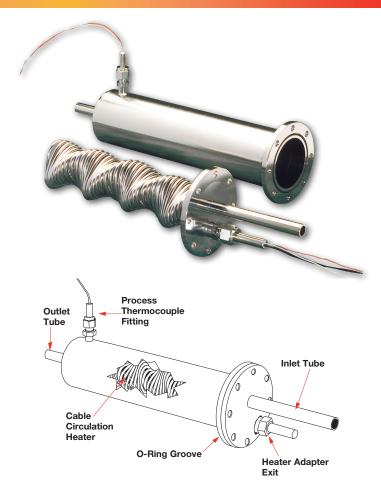
· Provides precise control and high-limit safety

#### Replaceable heater and thermocouple

Reduces replacement cost

## Shipment from stock

Reduces downtime



## **Performance Capabilities**

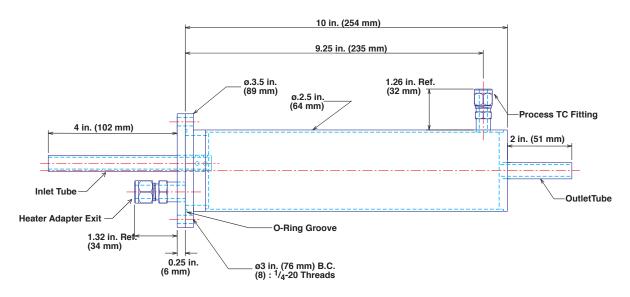
- Temperatures up to 1000°F (537°C), 316L stainless steel sheath
- Maximum watt densities to 30 W/in² (4.7 W/cm²)
- Maximum voltage up to 240V

## **Typical Applications**

- · Semiconductor processing
- Curing and drying
- Electronics
- Heat shrinking
- Thermal forming/sealing



# **Dimensional Drawing**



# **Ordering Information**

Part	Num	bei

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12	3 4	56	78910	11	12	13	14
	Type of	Type of	Heater	Internal T/C Calibration	Surface Finish of Assembly	Process T/C Calibration	0-Ring
	Inlet	Outlet	Wattage	(Heater)	and Heater	(Assembly)	Material

Type of Inlet  ET = 1/4 in. (6 mm) O.D. tube  JT = 1/2 in. (13 mm) O.D. tube	
⑤ ⑥ Type of Outlet	
$ET = \frac{1}{4}$ in. (6 mm) O.D. tube	
$JT = \frac{1}{2}$ in. (13 mm) O.D. tube	
7 8 9 10 Heater Wattage	
0375 = 120V, 375 W	
0500 = 120V, 500 W	
0750 = 120V, 750 W	
1500 = 240V, 1500 W	
2000 = 2400V, 2000 W	
3000 = 240V, 3000 W	

1) Internal Thermocouple Calibration (Heater)
J = Type J
K = Type K
© Surface Finish of Assembly and Heater
X = Unfinished
E = Electropolished
Process Thermocouple Calibration (Assembly)
J = Type K
K = Type K
(4) O-Ring Material
A = FKM (FPM) 500°F (260°C)
M = Alloy X750 1300°F (704°C)
T = PTFE encapsulated FKM (FPM) 392°F (200°C)

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# Powered by Possibility



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